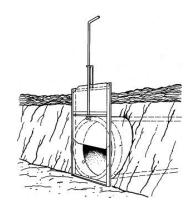


631 East Heil Avenue El Centro, CA 92243

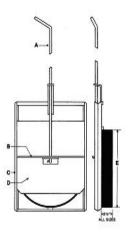
Phone Number: (760) 353-0099 Toll Free (800) 961-0884 Fax Number (760) 353-3908

100 SERIES PORT VALVES

Used with concrete, corrugated metal pipe, steel or asbestos pipe. May be used as check or diversion gates in small concrete ditches, or in reservoirs or storage ponds as outlet gates. The steel ring has three $\hat{A}\frac{1}{4}$ " x $\hat{A}\frac{3}{4}$ " sheet metal screws that can be used to lock the valve to the pipe, thus allowing it to be quickly cemented into place. The "cam lock" closure provides secure and accurate flow control. The 100 Series Port Valve, from 6" thru 24" diameter, with its wide ring and lock screws make it an affordable alternative to more costly valves designed for the same application.



| SIZE | FRAME | LID | CROSSBAR | HANDLE |
|------|-------|-------|----------|--------|
| 6" | 30106 | 30906 | 30006 | 30001 |
| 8" | 30108 | 30908 | 30008 | 30001 |
| 10" | 30110 | 30910 | 30010 | 30001 |
| 12" | 30112 | 30912 | 30012 | 30001 |
| 14" | 30114 | 30914 | 30014 | 30001 |
| 15" | 30115 | 30915 | 30015 | 30001 |
| 16" | 30116 | 30916 | 30016 | 30001 |
| 18" | 30118 | 30918 | 30018 | 30002 |
| 20" | 30120 | 30920 | 30020 | 30002 |
| 21" | 30121 | 30921 | 30021 | 30002 |
| 24" | 30124 | 30924 | 30024 | 30002 |



ALL PARTS ARE SOLD AND INVOICED AS UN-

ASSEMBLED PARTS AND PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE

A= HANDLE B=CROSSBAR

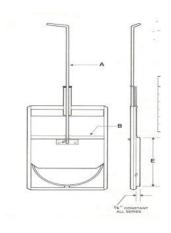
C=FRAME D=LID E=VALVE SIZE -1/2" ALL RINGS ARE 3" WIDE

500 SERIES PORT VALVES

Adjustable flow control port valves for concrete lined ditches. The lid can be quickly locked in any position for accurate flow control with a "camlock" closure. This valve has been designed and constructed to make installations a fast and simple task. The 500 Series Port Valves are very popular and widely used in most Southwestern states on all kinds of farm irrigation systems. These valves are very reliable and will take an enormous amount of abuse. There have been no changes made in the design of these valves since their development over 40 years ago. Today they are still one of the most affordable products on the market for their application.



| SIZE | FRAME | LID | CROSSBAR | HANDLE |
|------|-------|-------|----------|--------|
| 6" | 30506 | 30906 | 30006 | 30003 |
| 8" | 30508 | 30908 | 30008 | 30003 |
| 10" | 30510 | 30910 | 30010 | 30003 |
| 12" | 30512 | 30912 | 30012 | 30003 |
| 14" | 30514 | 30914 | 30014 | 30003 |
| 16" | 30516 | 30916 | 30016 | 30003 |

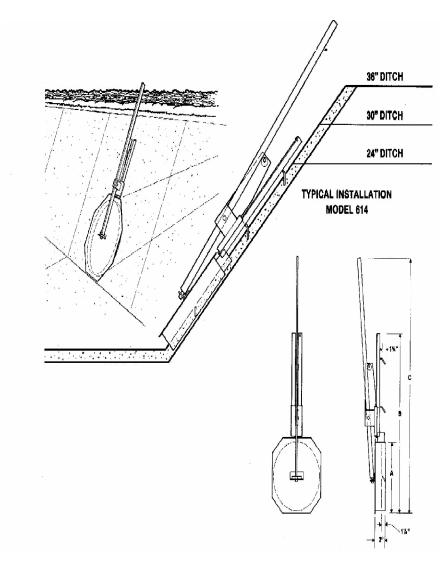


ALL PARTS ARE SOLD AND INVOICED AS UNASSEMBLED PARTS AND PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE

A= HANDLE B=CROSSBAR C=FRAME D=LID

ALL RINGS ARE 1 1/2" WIDE

600 SERIES PORT VALVES



WITH SOME IMPORTANT NEW FEATURES

· ADJUST-A-LOCK Lid

Lid tension is fully adjustable while the valve is in service allowing you to set the proper seal pressure and accurate flow control.

· MONORAIL SLIDE

Super smooth operation with enough clearance to resist build-ups.

· SURE SEAL Gaskets

Leak proof closure (delete gasket option; port ring is precision ground for accurate metal to metal seating).

· QUALITY MATERIALS

Zinc plated frame, slide and handle; galvanized lid and stainless steel hardware. Handle may be lengthened or shortened at the factory by special order or in the field by the customer. A stainless steel lid is optional and will be quoted upon request.

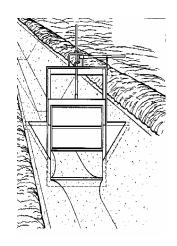
· EASY INSTALLATION

Even with inexperienced help. "Sure Set Depth Gauge Anchors" make installation foolproof.

| Part # | Model | A | В | С | LID |
|--------|-------|-----|-----|-----|--------------|
| 30610 | 610 | 10" | 32" | 47" | 18 GA. GALV. |
| 30612 | 612 | 12" | 34" | 49" | 18 GA. GALV. |
| 30614 | 614 | 14" | 36" | 51" | 18 GA. GALV. |
| 30616 | 616 | 16" | 38" | 53" | 18 GA. GALV. |

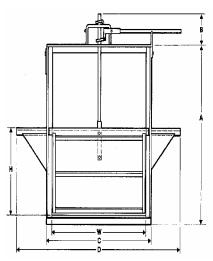
712 SERIES INDICATES 12" BOTTON CONCRETE LINED DITCHES WITH A STANDARD 1: 1 SLOPE

- RUGGED STRUCTURAL STEEL
 Frames and heavy reinforced slides insure long trouble-free service.
- DURABLE JACKLIFTS
 Are designed for fast, easy flow control.
- MOLDED RUBBER GASKETS
 From a watertight seal between the frame and the slide.
- ALL PARTS ARE SPECIALLY TREATED
 To resist rust and corrosion we use
 A special coating on the frame and all imbedded steel components while the slides and miscellaneous hardware are either hot dipped galvanized or zinc plated.
- SPEICAL SIZES AND FINISHES
 Many options are available and we will
 be happy to quote you on request.



| | | OPEN | VING | | DIME | NSIC | NS | |
|--------|----------|------|------|----|--------------------------------|------|--------------------------------|----|
| PART # | MODEL # | W | Н | | Α | В | С | D |
| 31322 | 712-3622 | 36 | | 22 | 46 ³ / ₄ | 9 | 39 ¹ / ₂ | 64 |
| 31324 | 712-3624 | 36 | | 24 | 50 ³ / ₄ | 9 | 39¹/ ₂ | 68 |
| 31326 | 712-3626 | 36 | | 26 | 54 ³ / ₄ | 9 | 39¹/ ₂ | 72 |
| 31328 | 712-3628 | 36 | | 28 | 58 ³ / ₄ | 9 | 39¹/ ₂ | 76 |
| 31330 | 712-3630 | 36 | | 30 | 62 ³ / ₄ | 9 | 39 ¹ / ₂ | 80 |
| 31332 | 712-3632 | 36 | | 32 | 66 ³ / ₄ | 9 | 39 ¹ / ₂ | 84 |
| 31334 | 712-3634 | 36 | | 34 | 70 ³ / ₄ | 9 | 39¹/ ₂ | 88 |
| 31336 | 712-3636 | 36 | | 36 | 74 ³ / ₄ | 9 | 39 ¹ / ₂ | 92 |
| 31338 | 712-3638 | 36 | | 38 | 78 ³ / ₄ | 9 | 39 ¹ / ₂ | 96 |

Custom sizes are available upon request.



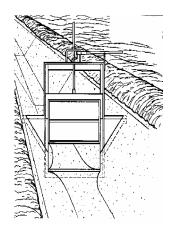
If you have any special needs please feel free to give us a call and we will be glad to discuss them with you.

We have manufactured this style of gates in more variations than you can possibly imagine, from the standard you are mostly familiar to completely

hot dipped galvanized, to completely stainless steel

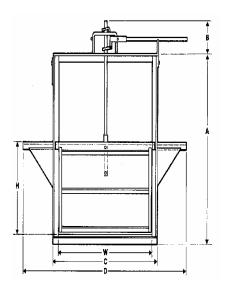
724 SERIES INDICATES 24" BOTTON CONCRETE LINED DITCHES WITH A STANDARD 1: 1 SLOPE

- RUGGED STRUCTURAL STEEL
 Frames and heavy reinforced slides insure long trouble-free service.
- DURABLE JACKLIFTS
 Are designed for fast, easy flow control.
- MOLDED RUBBER GASKETS
 From a watertight seal between the frame and the slide.
- ALL PARTS ARE SPECIALLY TREATED
 To resist rust and corrosion we use
 A special coating on the frame and all imbedded steel components while the slides and miscellaneous hardware are either hot dipped galvanized or zinc plated.
- SPEICAL SIZES AND FINISHES
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 be happy to quote you on request.



| | | OPE | NING | | DIME | NSIC | NS | |
|--------|----------|-----|------|----|--------------------------------|------|--------------------------------|-----|
| PART # | MODEL # | W | Н | | Α | В | С | D |
| 31424 | 724-4624 | 46 | | 24 | 50 ³ / ₄ | 9 | 49 ¹ / ₂ | 80 |
| 31426 | 724-4626 | 46 | | 26 | 54 ³ / ₄ | 9 | 49¹/ ₂ | 84 |
| 31428 | 724-4628 | 46 | | 28 | 58 ³ / ₄ | 9 | 49¹/ ₂ | 88 |
| 31430 | 724-4630 | 46 | | 30 | 62 ³ / ₄ | 9 | 49 ¹ / ₂ | 92 |
| 31432 | 724-4632 | 46 | | 32 | 66 ³ / ₄ | 9 | 49 ¹ / ₂ | 96 |
| 31434 | 724-4634 | 46 | | 34 | 70 ³ / ₄ | 9 | 49 ¹ / ₂ | 100 |
| 31436 | 724-4636 | 46 | | 36 | 74 ³ / ₄ | 9 | 49 ¹ / ₂ | 104 |
| 31438 | 724-4638 | 46 | | 38 | 78³/ ₄ | 9 | 49¹/ ₂ | 108 |

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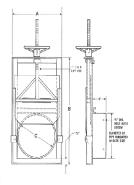
hot dipped galvanized, to completely stainless steel.

Ideal for diversion boxes and standpipes. Frequently used in ponds and reservoirs as outlets. Equipped with either a screw lift mechanism, with a 18" diameter hand wheel, or a jacklift mechanism. Has a wide 1/8" plate ring to slip inside of concrete, corrugated and most other types pf pipe. Leak proof closure with smooth galvanized slide and ground ring. Frame is coated with a waterproof coating, all other parts are

galvanized or zinc plated. The entire unit can be hot dipped galvanized and will be quoted on request. Additional frame height in 1-foot increments available at \$ 18.40/ ft. Please allow a

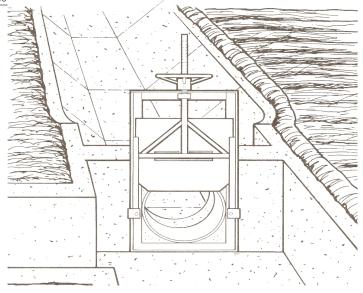
minimum of 5 working days for manufacture.

Custom sizes are available upon request.



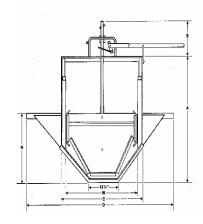
| SCREWLI | FT | | JACKLIF1 | Γ | |
|---------|------|--------|----------|------|--------|
| | | WEIGHT | | | WEIGHT |
| PART # | SIZE | (LBS) | PART # | SIZE | (LBS) |
| 33122 | 12" | 55 | 32121 | 12" | 64 |
| 33142 | 14" | 61 | 32141 | 14" | 70 |
| 33152 | 15" | 54 | 32151 | 15" | 73 |
| 33162 | 16" | 67 | 32161 | 16" | 77 |
| 33182 | 18" | 76 | 32181 | 18" | 84 |
| 33202 | 20" | 85 | 32201 | 20" | 88 |
| 33212 | 21" | 89 | 32211 | 21" | 98 |
| 33242 | 24" | 96 | 32241 | 24" | 405 |
| 33302 | 30" | 452 | 32301 | 30" | 161 |

| MODEL & | MAX. HEAD | | | | |
|---------|-----------|--------|-----|--------|---------------|
| SIZE | IN FEET | A | В | C | PART NUMBER |
| 812 | 7 | 141/2" | 36" | 111/2" | 33122 & 32121 |
| 814 | 6.5 | 161/2" | 38" | 131/2" | 33142 & 32141 |
| 815 | 6.25 | 171/2" | 39" | 141/2" | 33152 & 32151 |
| 816 | 6 | 181/2" | 40" | 151/2" | 33162 & 32161 |
| 818 | 5.75 | 201/2" | 48" | 171/2" | 33182 & 32181 |
| 820 | 5.5 | 221/2" | 50" | 191/2" | 33201 & 32201 |
| 821 | 5.25 | 231/2" | 52" | 201/2" | 33212 & 32211 |
| 824 | 5 | 261/2" | 58" | 231/2" | 33241 & 32421 |
| 830 | 5 | 321/2" | 70" | 291/2" | 33302 & 32301 |



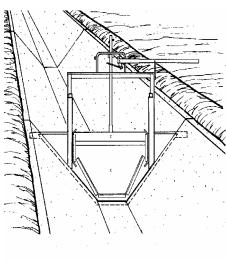
912 SERIES INDICATES 12" BOTTON CONCRETE LINED DITCHES WITH A STANDARD 1: 1 SLOPE

- RUGGED STRUCTURAL STEEL Frames and heavy reinforced slides insure long trouble-free service.
- DURABLE JACKLIFTS
 Are designed for fast, easy flow control.
- MOLDED RUBBER GASKETS
 From a watertight seal between the frame and the slide.
- ALL PARTS ARE SPECIALLY TREATED
 To resist rust and corrosion we use
 A special coating on the frame and all imbedded steel components while the slides and miscellaneous hardware are either hot dipped galvanized or zinc plated.
- SPEICAL SIZES AND FINISHES
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 be happy to quote you on request.



| | | OPE | NING | DIM | ENSIO | NS | |
|--------|----------|-----|------|-----|-------|--------------------------------|----|
| PART # | MODEL # | W | Н | Α | В | С | D |
| 34620 | 912-3620 | 36 | 20 | 43 | 9 | 39 ³ / ₈ | 60 |
| 34622 | 912-3622 | 36 | 22 | 47 | 9 | 39 ³ / ₈ | 64 |
| 34224 | 912-4224 | 42 | 24 | 51 | 9 | 45 ³ / ₈ | 68 |
| 34226 | 912-4226 | 42 | 26 | 55 | 9 | 45 ³ / ₈ | 72 |
| 34228 | 912-4228 | 42 | 28 | 59 | 9 | 45 ³ / ₈ | 76 |
| 34230 | 912-4230 | 42 | 30 | 63 | 9 | 45 ³ / ₈ | 80 |
| 34232 | 912-4232 | 42 | 32 | 67 | 9 | 45 ³ / ₈ | 84 |
| 34234 | 912-4234 | 42 | 34 | 71 | 9 | 45 ³ / ₈ | 88 |

Custom sizes are available upon request.



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924 SERIES INDICATES

24" BOTTON CONCRETE LINED DITCHES

WITH A STANDARD 1: 1 SLOPE

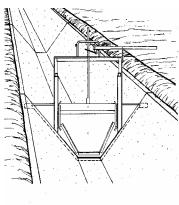
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- MOLDED RUBBER GASKETS
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- ALL PARTS ARE SPECIALLY TREATED
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- SPEICAL SIZES AND FINISHES
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 OPENING

| 795" |
|------|
| |
| |

| | 4 | 1 | | | | | |
|--------|----------|------|-----|----|------|--------------------------------|-----|
| | | OPEN | ING | | DIME | ENSIONS | 3 |
| PART # | MODEL# | W | Н | Α | В | С | D |
| 35822 | 924-4822 | 48 | 22 | 47 | 9 | 51 ¹ / ₂ | 76 |
| 35824 | 924-4824 | 48 | 24 | 51 | 9 | 51 ¹ / ₂ | 80 |
| 35426 | 924-5426 | 54 | 26 | 55 | 9 | 57 ¹ / ₂ | 84 |
| 35428 | 924-5428 | 54 | 28 | 59 | 9 | 57¹/ ₂ | 88 |
| 35430 | 924-5430 | 54 | 30 | 63 | 9 | 57 ¹ / ₂ | 92 |
| 35432 | 924-5432 | 54 | 32 | 67 | 9 | 57 ¹ / ₂ | 96 |
| 35434 | 924-5434 | 54 | 34 | 71 | 9 | 57 ¹ / ₂ | 100 |

Custom sizes are available upon request.



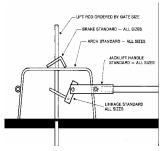
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RUBBER AND LIFT MECHANISM PARTS

| PART NUMBER | DESCRIPTION |
|-------------|-------------|
| 31101 | ARCH |
| 31102 | LINKAGE |
| 31103 | BREAK |
| 31104 | HANDLE |
| 31105 | HANDLE LOCK |





HEAVY DUTY SIDE GASKET USED FOR HEAVY DUTY CUSTOM SOLD IN 12" LENGTHS ONLY NO. 3203



BOTTOM GASKET
USED ON ALL SERIES OF HEADGATES



SIDE GASKET STANDARD USED ON ALL STANDARD SERIES GATES 700 THROUGH 924 SOLD IN 12" LENGTHS ONLY

| PART NUMBER | DESCRIPTION |
|-------------|-------------------------|
| 3201 | BOTTOM GASKET 1" x 5/8" |
| 3202 | DITCH CHECK 1/8" x 2" |
| 3203 | HD SIDE GASKET |
| 3204 | SIDE GASKET |

DITCH CHECKS

12" BOTTOM

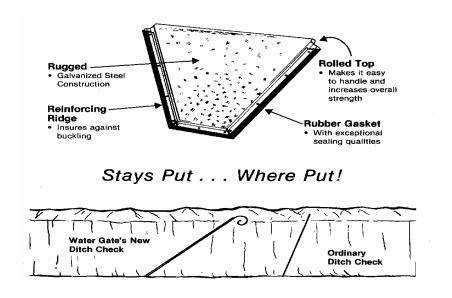
| PART | |
|--------|---------------|
| NUMBER | DESCRIPTION |
| | SR 10 x 12" |
| 41010 | BOTTOM/RUBBER |
| | SR 12 x 12" |
| 41012 | BOTTOM/RUBBER |
| | SR 14 x 12" |
| 41014 | BOTTOM/RUBBER |
| | SR 16 x 12" |
| 41016 | BOTTOM/RUBBER |
| | SR 18 x 12" |
| 41018 | BOTTOM/RUBBER |
| | SR 20 x 12" |
| 41020 | BOTTOM/RUBBER |
| | SR 22 x 12" |
| 41022 | BOTTOM/RUBBER |
| | SR 24 x 12" |
| 41024 | BOTTOM/RUBBER |
| | SR 26 x 12" |
| 41026 | BOTTOM/RUBBER |
| | SR 28 x 12" |
| 41028 | BOTTOM/RUBBER |
| | SR 30 x 12" |
| 41030 | BOTTOM/RUBBER |

| <u>.</u> | |
|----------|---------------|
| PART | |
| NUMBER | DESCRIPTION |
| | SM 10 x 12" |
| 40010 | BOTTOM/RUBBER |
| | SM 12 x 12" |
| 40012 | BOTTOM/RUBBER |
| | SM 14 x 12" |
| 40014 | BOTTOM/RUBBER |
| | SM 16 x 12" |
| 40016 | BOTTOM/RUBBER |
| | SM 18 x 12" |
| 40018 | BOTTOM/RUBBER |
| | SM 18 x 12" |
| 40020 | BOTTOM/RUBBER |
| | SM 22 x 12" |
| 40022 | BOTTOM/RUBBER |
| | SM 24 x 12" |
| 40024 | BOTTOM/RUBBER |
| | SM 26 x 12" |
| 40026 | BOTTOM/RUBBER |
| | SM 28 x 12" |
| 40028 | BOTTOM/RUBBER |
| | SM 30 x 12" |
| 40030 | BOTTOM/RUBBER |

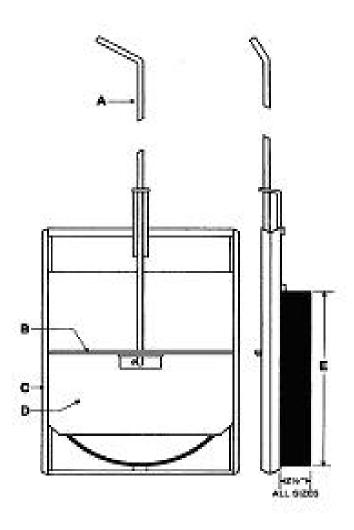
24" BOTTOM

| PART | |
|--------|---------------|
| NUMBER | DESCRIPTION |
| | SR 22 x 24" |
| 43022 | BOTTOM/RUBBER |
| | SR 24 x 24" |
| 43024 | BOTTOM/RUBBER |
| | SR 26 x 24" |
| 43026 | BOTTOM/RUBBER |
| | SR 28 x 24" |
| 43028 | BOTTOM/RUBBER |
| | SR 30 x 24" |
| 43030 | BOTTOM/RUBBER |

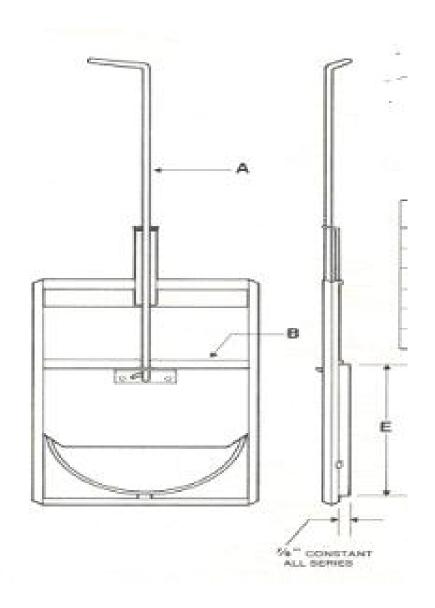
| • | | |
|---|--------|---------------|
| | PART | |
| ı | NUMBER | DESCRIPTION |
| | | SM 22 x 24" |
| ı | 42022 | BOTTOM/RUBBER |
| ı | | SM 24 x 24" |
| ı | 42024 | BOTTOM/RUBBER |
| ĺ | | SM 26 x 24" |
| ı | 42026 | BOTTOM/RUBBER |
| ı | | SM 28 x 24" |
| ı | 42028 | BOTTOM/RUBBER |
| ı | | SM 30 x 24" |
| | 42030 | BOTTOM/RUBBER |
| | | |



100 SERIES PORT VALVE



500 SERIES PORT VALVE



600 SERIES PORT VALVE

